



HEEL-TOE SHIFTER 4039

FITS: '01-UP GL1800

PART #	INCLUDED
604039	1 Heel-Toe Shifter Assembly
904039	1 Hardware Kit Including: 1 Lower Shift Fork Bushing 1 Upper Shift Fork Bushing 4 #6 x 1/2" Pan Head Sheet Metal Screw 1 Rubber Plug
304039	1 Installation Instructions

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PROCEDURE

STEP 1 Remove the rubber sleeve from the stock shift peg by inserting a long shank- small tip screwdriver between the shift peg and the rubber. Work the screwdriver around the peg prying outward slightly until the rubber sleeve can be slid off the peg. Applying a small amount of liquid soap will help ease removal.

STEP 2 Using a 6mm hex socket driver, remove the two socket head screws that hold the OEM shift side peg mount to the frame and remove the mount and peg as a unit (PIC.1). Set the OEM hardware aside, it will be reused.

STEP 3 Install the shift fork bushings to the shift peg using the supplied #6 x 1/2" pan head sheet metal screws. For clarity in PIC.2, we show the bushing installed with the screws visible from the top, however, for appearance we recommend the screws be positioned on the bottom.

STEP 4 To avoid scratching the upper surface of the heel-toe shift lever, place a couple layers of sturdy tape on the lever before proceeding (PIC.3). Electrical or heavy masking tape are easiest to remove.

STEP 5 Verify the heel and toe shift pegs are securely tightened.

-cont.-

PIC.1



PIC.3



PIC.2



CUSTOMER SERVICE

877.370.3604 (toll free)

INSTALLATION QUESTIONS

techsupport@kuryakyn.com
or call 715.247.2983

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STEP 6 Pivot the shift lever back and forth in order to insert the OEM fasteners through the mounting holes in the heel-toe shifter bracket. Put a dab of medium strength thread locker on each screw.

STEP 7 Slide the "U" shaped section of the toe shift arm around the shift fork bushing, maneuver the bracket into position, and fasten the assembly to the frame. Tighten the screws to 20 foot-pounds of torque (PIC.4)

CAUTION

Even with the tape in place, care must be taken to avoid scratching the shift lever.

STEP 8 Insert the long end of a suitable hex key into the hollow center of the rubber plug and push it into place in the countersunk hole in the foot peg mount area of the heel-toe shifter bracket (PIC.5).

STEP 9 Remove the foot peg from the OEM mount and install it on the heel-toe shifter bracket with the OEM hardware.

1. Make sure end of the spring engages the hole in the bracket (PIC.6).
2. Hold the hook end of the spring over the rear part of the peg with your thumb (PIC.6). As you lift the peg into position, slide the pin through the front of the bracket and the front part of the peg.
3. Push the coiled section of the spring down into the peg and as you move the peg into alignment, slide the pin through the spring, the rear part of the peg, and the rear of the bracket (PIC.7).
4. Install OEM washer and cotter pin.

STEP 10 Verify that you have clearance on all moving parts and that nothing is binding.

WARNING!

FAMILIARIZE YOURSELF WITH THE POSITION AND FUNCTION OF THIS HEEL-TOE SHIFTER BEFORE OPERATING THE MOTORCYCLE ON PUBLIC STREETS, ROADS, OR HIGHWAYS. FAILURE TO BE COMPLETELY COMFORTABLE WITH THE OPERATION OF THIS HEEL-TOE SHIFTER COULD RESULT IN A CRASH OR COLLISION CAUSING SERIOUS INJURY OR DEATH.

Ride On!

PIC.4



PIC.5



PIC.6



PIC.7

