



INSTALLATION



REPLACEMENT SHIFTER ARM KIT 4449

FITS: GL1800 EQUIPPED WITH KÜRYAKYN P/N 4038 (DRIVER FLOORBOARD KIT FOR GL1800) OR KÜRYAKYN P/N 4039 (HEEL-TOE SHIFTER FOR GL1800)

PART #	INCLUDED	
614038	1 Heel Toe Shifter Assembly Including:	
	1 Shifter	
	2 Main Pivot Bushings	
	2 Heal/Toe Shifter Pegs	
	1 5/16"-18 x 1" FSCS Grade 8 with Patch	
	1 5/16"-18 x 1" SHCS Grade 8 with Patch	
	1 Nylon Shift Cover	
	1 10-24 x 3/8" BSCS 18-8 with Patch	
	904449	1 Hardware Kit Including:
		1 3/8"-16 x 1" FSCS Grade 8
1 Shift Pivot Shaft		
304449	1 Pin Drive Wrench	
	1 Installation Instructions	

THANK YOU FOR CHOOSING KURYAKYN!

NOTE We suggest that you use medium strength thread lock (blue) on the fasteners that secure the floor board to the frame and the pivot bolt that secures the arm to the bracket.

ATTENTION

To avoid scratching the upper surface of the new heel-toe shift arm, place a couple layers of sturdy tape on the lever before installing. Electrical or heavy masking tape are easiest to remove.

PROCEDURE

- STEP 1** Remove the two fasteners that hold the shifter assembly on the bike. These fasteners will be re-used.
- STEP 2** By using the new Pin Drive wrench remove the nut on the back side of the bracket so you can separate the bracket from the pivot shaft. This nut will be reused.
- STEP 3** Place a few drops of blue lock tight on the threads of the new pivot shaft.
- STEP 4** Insert the pivot shaft through the shifter arm into the mounting bracket making sure you have the nylon pivot bushing in their proper location. Tighten this pivot shaft using the nut removed in STEP 2.
- STEP 5** Slide the "U" shaped section of the toe shift arm around the Shift Fork Bushing. Place blue lock tight on the threads of the fasteners you removed in STEP 1. Thread the fasteners thru the floorboard assembly bracket and into the frame. Tighten the screws to 20 foot-pounds of torque.

Ride On!

4449-11GL-1005

CUSTOMER SERVICE
877.370.3604 (toll free)

INSTALLATION QUESTIONS
techsupport@kuryakyn.com
or call 715.247.2983

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