



**PASSENGER ARMREST**

**8991**

FITS: '01-UP GL1800

PART#	INCLUDED
608991L	1 Left Armrest Assembly
608991R	1 Right Armrest Assembly
408991LSB	1 Left Inside Support Bracket
408991RSB	1 Right Inside Support Bracket
408991LSTBB	1 Left Trunk Support Bracket
908991	1 Hardware Kit Includes The Following...
408991S	4 Spacer, .237 +/- .002 ID X .33
201171	4 M6 X 1.00 X 20mm Hex Head Flange Bolt
201025	6 1/4" Stainless Steel Flat Washer
201183	2 1/4"-20 Nylock Hex nut
200942	2 1/4"-20 X 7/8" Hex Head Cap Screw
308991	1 Installation Instruction

**TOOLS SUGGESTED**

Set of Standard Wrenches, Set of Metric Wrenches, Spring-Loaded Center Punch, Drill, 17/64" and 1/4" Drill Bits

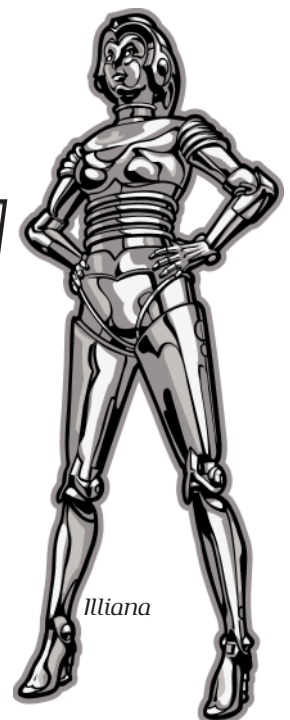
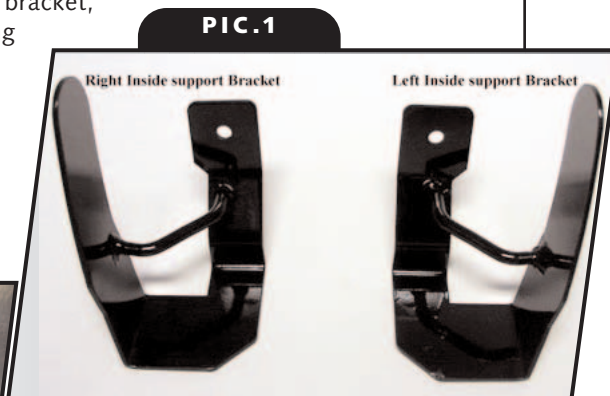
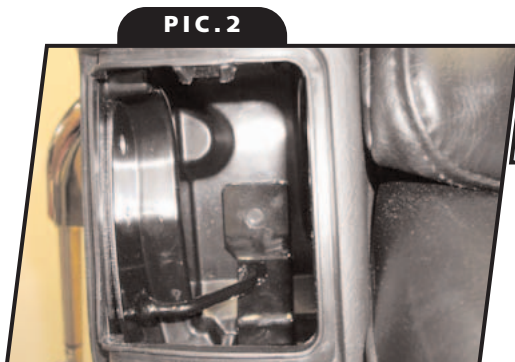
**CAUTION: DO NOT USE THESE ARMRESTS AS AN AID FOR BOARDING OR DISMOUNTING THE MOTORCYCLE. SEVERE DAMAGE TO TRUNK WILL OCCUR AND IS NOT COVERED BY ANY WARRANTY.**

**PROCEDURE** AVERAGE TIME: 2 HOURS

**STEP 1** From inside the trunk, remove the right side antenna.

**STEP 2** Place the Right Inside Support Bracket (PIC.1) inside the right hand passenger accessory pocket and push the bracket as far back and to the outside of the of the pocket as possible (PIC.2). Through the hole in the back of the bracket, mark the spot in the back of the passenger accessory pocket. Remove the bracket, center punch the mark, then drill the mounting hole with a 17/64" drill bit.

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**E-MAIL**

techsupport@kuryakyn.com  
or call 715.247.2983

**WARRANTY**

Kuryakyn™ warrants that any Kuryakyn product sold hereunder, if properly installed, maintained and operated under normal conditions, shall be free from any defects in materials and workmanship for a period of one (1) year from the date the Kuryakyn products are sold to the customer.

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**STEP 3** Reinsert the Right Inside Support Bracket and fasten using the supplied 1/4"-20 X 7/8" Hex Head Cap Screw, a 1/4" Stainless Steel Flat Washer and a 1/4"-20 Nylock Hex nut. (PIC.3)

**STEP 4** Remove the Stud Plate (PIC.4) from the Right Side Armrest assembly; it is secured by two 1/4"-20 Nylock hex nuts with washers. Set the Stud Plate and its fasteners aside for now.

**STEP 5** An extra set of hands will be helpful for this step. The Right Side Armrest is secured to the trunk by the antenna mount and the Stud Plate removed in STEP 4. Slip the right armrest assembly in place behind the antenna mount being careful not to pinch the antenna wire. From inside the trunk, fasten the right side armrest with the supplied M6 X 1.00 X 20mm Hex Head Flange Bolts, 1/4" Stainless Steel Flat Washers and spacers. (FIG.1). The fasteners go through the OEM Right Trunk Support Bracket, through the armrest assembly and thread into the antenna mount (PIC.5).

**STEP 6** Using the Stud Plate holes as a guide, drill through the side of the passenger accessory pocket (PIC.6). Use a 1/4" bit to drill through the plastic wall. Once through the plastic wall, use a center punch to mark the hole locations on the Inside Support Bracket. Remove the Inside Support Bracket from the passenger accessory pocket (remove the 1/4"-20 x 7/8" Hex Head Cap Screw, Flat Washer, and Nylock Nut installed in STEP 3). Drill pilot holes at the locations marked with the center punch then drill them to 17/64".

**STEP 7** Insert the Stud Plate through the Right Armrest assembly so the studs extend into the passenger accessory pocket. Reinstall the Inside Support Bracket. Fasten it securely using 1/4" flat washers and Nylock nuts on the Stud Plate studs and the 1/4"-20 x 7/8" Hex Head Cap Screw, Flat Washer, and Nylock Nut removed in STEP 6.

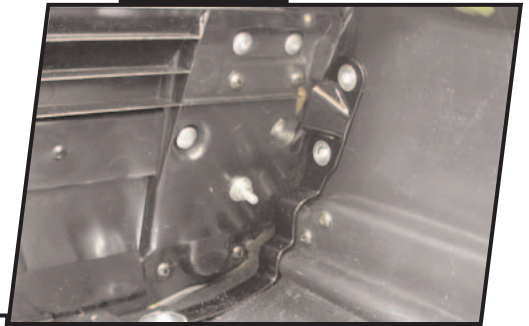
**STEP 8** Take a moment to ensure all of the fasteners securing the Right Side Arm Rest assembly are snug. Over tightening may result in cracking or crushing the panels of the trunk.

**NOTE** If the GL1800 is equipped with the optional left side CB antenna, repeat STEPS 1-8 for the left side. If your GL is not equipped with the left side antenna then proceed to STEP 9.

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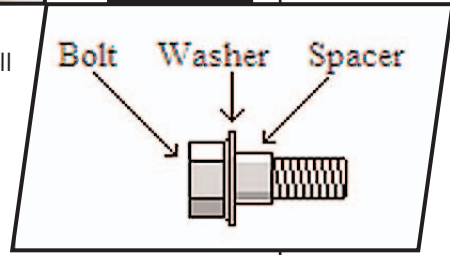
PIC. 3



PIC. 4



FIG. 1



PIC. 5



PIC. 6



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**STEP 9** Place the Left Inside Support Bracket inside the left hand passenger accessory pocket and push the bracket as far back and to the outside of the of the pocket as possible. Through the hole in the back of the bracket, mark the spot in the back of the passenger accessory pocket. Remove the bracket, center punch the mark, then drill the mounting hole with a 17/64" drill bit.

**STEP 10** Inside the trunk, on the left sidewall, Honda has molded two witness marks (x's). These marks are there to ease installation of their accessory CB antenna. Their location mirrors the location of the antenna mounting holes on the right side. Use a center punch to dimple the center of each witness mark then drill each with a 17/64" drill bit.

**STEP 11** Reinsert the Left Inside Support Bracket and fasten using the supplied 1/4"-20 X 7/8" Hex Head Cap Screw, a 1/4" Stainless Steel Flat Washer and a 1/4"-20 Nylock Hex Nut.

**STEP 12** Attach the Left Trunk Support Bracket to the floor of the trunk using the stock fastener. This bracket mirrors the OEM Right Trunk Support Bracket as seen in [PIC.5](#). Like the stock bracket, ours is flexible and is most likely slightly deformed from handling. Bend it as needed to align the mounting holes drilled in STEP 10.

**STEP 13** Remove the Stud Plate from the Left Side Arm Rest assembly; it is secured by two 1/4"-20 Nylock Hex Nuts with Flat Washers ([PIC.4](#)). Set the Stud Plate and its fasteners aside for now. Remove the two M6-1.00 Nylock Hex Nuts with Flat Washers from the Left Hand Rear Mounting Plate and set them inside the trunk for easy access.

**STEP 14** Hold the Left Side Armrest assembly in position so the studs on the Left Hand Rear Mounting Plate go through the holes drilled in STEP 10 and the Left Trunk Support Bracket installed in STEP 12. Fasten securely with the M6-1.00 Nylock Hex Nuts and Flat Washers you removed in STEP 13.

**STEP 15** Using the Stud Plate holes as a guide, drill through the side of the passenger accessory pocket. Use a 1/4" bit to drill through the plastic wall. Once through the plastic wall, use a center punch to mark the hole locations on the Inside Support Bracket. Remove the Inside Support Bracket from the passenger accessory pocket (remove the 1/4"-20 x 7/8" Hex Head Cap Screw, Flat Washer, and Nylock Nut installed in STEP 11). Drill pilot holes at the locations marked with the center punch then drill them to 17/64".

**STEP 16** Insert the Stud Plate through the Left Armrest assembly so the studs extend into the passenger accessory pocket. Reinstall the Inside Support Bracket. Fasten it securely using 1/4" flat washers and Nylock nuts on the Stud Plate studs and the 1/4"-20 x 7/8" Hex Head Cap Screw, Flat Washer, and Nyock Nut removed in STEP 15.

**STEP 17** Take a moment to ensure all of the fasteners securing the Left Side Arm Rest assembly are snug. Over tightening may result in cracking or crushing the panels of the trunk. [PIC.7](#) shows completed left side installation.

**Points of Adjustment (A set of Metric Allen wrenches will be needed.)**

You can adjust the resistance in the swing of the Arm Rest:

- \* Remove the lower cap at the pivot point of the Arm Rest by loosening the setscrew in the cap. Rotate the cap counter clockwise until it comes free. Loosen the outside nut.
- \* Tighten the inside nut to increase resistance or loosen the inside nut to decrease resistance.
- \* Retighten the outside nut to lock the inside nut in place.
- \* Reinstall the cap in the reverse order as it was removed.

You can adjust the resistance of the Drink Holder:

- \* Tighten or loosen the screw at the axis point of the drink holder to increase or decrease resistance.

**PIC.7**

